Zinc-Diethylaluminium Chloride Induced Coupling Reaction of Dibromofluoroacetate with Carbonyl Compounds. New Efficient and Selective Synthesis of α -Bromo- α -fluoro- β -hydroxy and α -Fluoro- β , β '-dihydroxy Esters¹⁾

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Treatment of ethyl dibromofluoroacetate with aldehydes or ketone in the presence of zinc and diethylaluminium chloride at -20 °C gave rise to the corresponding α -bromo- α -fluoro- β -hydroxy alkanoic acid ethyl esters in good yields, while the use of two equivalents each of aldehyde, zinc, and diethylaluminium chloride in the reaction resulted in a double coupling reaction affording the 1:2 adducts, α -fluoro- β , β '-dihydroxy esters in high yields.

The Reformatsky reaction of α -halo esters with carbonyl compounds is one of the most important carbon-carbon bond forming reactions and has widely been applied for the synthesis of β -hydroxy alkanoic acid esters, which serve as a useful building block in constructing a variety of naturally occurring substances. Although a number of methods for the reactions of this type have been reported in the literature, 2 little is known for the reaction between a di- or trihaloacetate and a carbonyl compound leading respectively to α -halo- or α , α -dihalo- β -hydroxy esters. To our best knowledge, there exist only two contributions, made by Castro *et al.* and Fürstner, that pertain to a classical or modified procedure for effecting successfully the Reformatsky reaction of dichloro-, dibromo-, or trichloroacetate.

This communication describes a new efficient and convenient method for the reductive coupling reaction of dibromofluoroacetate (1) with carbonyl compounds induced by zinc and diethylaluminium chloride,⁵⁾ which provides us with the first promising approach for synthesizing selectively α -monofluorinated α -bromo- β -hydroxy (2) or β , β '-dihydroxy esters (3) in good yields.

When ethyl dibromofluoroacetate (1) was allowed to react with butyraldehyde in the presence of zinc and diethylaluminium chloride in tetrahydrofuran (THF) at -20 °C for 1 h, the corresponding 1:1 adduct, α -bromo- α -fluoro- β -hydroxy hexanoic acid ethyl ester (2b),⁷⁾ was obtained as a mixture of erythro and threo isomers^{8,9)}

11

 $(15)^{c}$

4k

Entry 1	Carbonyl compd CH ₃ CH ₂ CHO	Yield/% ^{a)} of 2		Isomer ratio of 2 erythro: threo ^{b)}	Yield/% ^{a)} of 3	
		2a	63	66 : 34	3a	14
2	CH ₃ CH ₂ CH ₂ CHO	2b	69	67:33	3 b	13
3	(CH ₃) ₂ CHCHO	2c	70	67:33	3c	2
4	<i>c</i> -С ₆ H ₁₁ СНО	2d	67	63:37	3d	14
5	CH ₃ CH=CHCHO	2e	68	55:45	3e	19
6	C ₆ H ₅ CHO	2f	71	59:41	3f	8
7	p-CH ₃ C ₆ H ₄ CHO	2 g	77	51:49	3g	3
8	p-CH ₃ OC ₆ H ₄ CHO	2h	74	52:48	3h	2
9	p-ClC ₆ H ₄ CHO	2i	66	63:37	3i	15
10	2-furaldehyde	2j	74	59:41	3j	10

Table 1. Synthesis of Hydroxy Esters 2 via Coupling Reaction of 1 with Carbonyl Compounds

2k

49

CH3CH2COCH2CH3

in 69% yield, together with a small amount of the 1:2 adduct, α -fluoro- β , β '-dihydroxy ester $3b^{7}$) (13%). Diethylaluminium chloride was essential for the reaction to proceed cleanly. The absence of this Lewis acid led to the formation of substantial amounts of by-products including diethyl difluorofumarate and difluoromaleate, 7) and the yield of the adduct 2b became low (36%). Other Lewis acids, such as triethylaluminium and boron trifluoride diethyl etherate, were much less satisfactory than diethylaluminium chloride. The reaction carried out below -20 °C (at -30 or -50 °C) took place very sluggishly, whereas the reaction at temperatures higher than -20 °C resulted in the formation of 3b (30%), while 2b was formed in 32% yield. THF was a favored solvent of the reaction. The use of diethyl ether or benzene caused no reaction, and the starting acetate 1 was recovered unchanged.

The following procedure is representative for the coupling reaction of 1 with carbonyl compounds.¹¹⁾ Diethylaluminium chloride (1.1 equiv., a 1.0 mol dm⁻³ hexane solution) and a carbonyl compound (1.1 equiv.) were sequentially introduced into a stirred suspension of zinc dust (1.2 equiv.) in THF at -20 °C under argon. To this mixture was added dropwise a solution of 1 in THF at such a rate that the reaction temperature dose not rise above -15 °C. After stirring for 1 h at -20 °C, the reaction mixture was hydrolyzed with cold 10% HCl and saturated NH₄Cl solutions and then was extracted with diethyl ether. The extracts were dried over Na₂SO₄ and concentrated *in vacuo* to give an oil, which was chromatographed on silica gel by successive use of hexane-EtOAc (2 : 1) and EtOAc to obtain β -hydroxy ester 2⁷⁾ and β -dihydroxy ester 3.⁷⁾ The results of these reactions are summarized in Table 1.

Various aliphatic (Entries 1-4) and aromatic aldehydes (Entries 6-10) including α,β -unsaturated aldehyde (Entry 5) could participate nicely in the reaction to afford the expected adducts, α -bromo- α -fluoro- β -hydroxy esters 2a-j, in good yields as a diastereomeric mixture. Their erythro to three ratios range from 51/49 to 67/33.

a) Yields refer to analytically pure products isolated by column chromatography. b) The isomer ratios were determined by 19 F NMR. c) The figure in parentheses stands for the yield of ethyl (Z)-3-ethyl-2-fluoro-2-pentenoate (4k).

Entry 12	Aldehyde CH ₃ CH ₂ CHO	Time/h	Yield/%a) of 3		Isomer ratio of 3 dl: mesob)	Yield/% ^{a)} of 4	
			3a	73	63:37	4a	14
13	CH ₃ CH ₂ CH ₂ CHO	3	3b	79	64:36	4b	12
14	(CH ₃) ₂ CHCHO	3	3c	77	66:34	4c	10
15	CH ₃ CH=CHCHO	2	3e	76	56:44	4e	15
16	C ₆ H ₅ CHO	2	3f	79	64:36	4f	20
17	p-CH ₃ C ₆ H ₄ CHO	2	3g	74	61:39	4g	17
18	p-CH ₃ OC ₆ H ₄ CHO	2	3h	73	66:34	4h	14
19	p-ClC ₆ H ₄ CHO	2	3i	70	57:43	4i	20

Table 2. Synthesis of Dihydroxy Esters 3 through Coupling Reaction of 1 with Aldehydes

The coupling reaction with a ketone such as 3-pentanone (Entry 11) also occurred to give the corresponding adduct 2k in moderate yield, along with 15% yield of ethyl (Z)-3-ethyl-2-fluoro-2-pentenoate (4k),⁷⁾ no dihydroxy ester 3k being produced at all. It may be noted that, while the present reaction was accompanied by the formation of small portions (2-19%) of dihydroxy esters 3a-j or α -fluoro- α , β -unsaturated ester 4k, these side products were easily removed by column chromatography.

It was found, moreover, that simple change in a molar ratio of the reagents made it possible to produce dihydroxy esters 3 predominantly. Thus, on treating 1 with aldehydes (2.1 equiv.) in the presence of zinc (2.1 equiv.) and diethylaluminium chloride (2.1 equiv.) at -20 °C for 2 or 3 h, the corresponding 1:2 adducts 3^{7}) were given as a mixture of two diastereoisomers (dl: meso = 56/44 to 66/34) in high yields and (Z)- α -fluoro- α , β -unsaturated esters 4^{7}) were formed in less than 20% yield as a sole by-product (Table 2).

Interestingly, the monitoring of the reaction between 1 and zinc (1.2 equiv.) without carbonyl compound by ^{19}F NMR indicated that the resonance due to 1 at δ 12.3 (downfield from external trifluoroacetic acid (TFA)) disappeared and a new resonance appeared at δ -61.0. Hydrolysis of this mixture with deuterium oxide (D₂O) offered ethyl deuteriobromofluoroacetate.^{7,12}) Similarly, treatment of 1 with 2 equiv. of zinc followed by quenching with D₂O gave ethyl dideuteriofluoroacetate.^{7,12}) These facts strongly suggest that the former and the latter reaction would involve an intermediary monometallated and dimetallated^{5a}) species, respectively, though their exact structures are unclear at the present stage.

In summary, the Reformatsky-type aldol reaction of dibromofluoroacetate (1) with various carbonyl compounds has been shown to proceed efficiently under the influence of zinc and diethylaluminium chloride.

a) Yields are of pure products isolated by column chromatography. b) The isomer ratios were measured by ¹⁹F NMR.

The present reaction will constitute an effective and practical synthetic method for α -fluorinated β -hydroxy 2 or β,β' -dihydroxy esters 3, which are hard to obtain by other methods.

References

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- 5) It has been reported that the coupling reaction of polyhaloacetates with carbonyl compounds in the presence of zinc-diethylaluminium chloride leads to the exclusive formation of α,β-unsaturated esters.⁶⁾ See: a) K. Takai, Y. Hotta, K. Oshima, and H. Nozaki, Bull. Chem. Soc. Jpn., 53, 1698 (1980); b) A. R. Daniewski and W. Wojciechowska, J. Org. Chem., 47, 2993 (1982), and see also Ref. 2b.
- 6) For the related reactions of polyfluorohalo esters, see: T. Ishihara and M. Kuroboshi, *Chem. Lett.*, 1987, 1145; T. Allmendinger and R. W. Lang, *Tetrahedron Lett.*, 32, 339 (1991).
- 7) Spectroscopic and analytical data of the products were in good accord with the assigned structures.
- 8) The relative stereochemical nomenclature proposed by Noyori *et al.* is applied in this work. See: R. Noyori, I. Ishida, and J. Sakata, *J. Am. Chem. Soc.*, **105**, 1598 (1983).
- 9) The configurational assignment of the products 2 or 3 was made on the basis of the relative magnitudes of vicinal hydrogen-fluorine couplings. ¹⁰⁾ For instance, ¹H NMR (CDCl₃) of the acetonide derived from 2f (erythro: threo = 59: 41): δ 1.46 (br s, 6H x 2), 3.4-4.4 (m, 2H x 2), 4.77 (d, J = 8.0 Hz, 1H) for the erythro isomer, 4.91 (d, J = 24.0 Hz, 1H) for the threo isomer, 7.1-7.4 (br s, 5H x 2).
- 10) T. Yamazaki, T. Yamamoto, and T. Kitazume, J. Org. Chem., 54, 83 (1989); M. Kuroboshi and T. Ishihara, Bull. Chem. Soc. Jpn., 63, 1191 (1990); T. Ishihara, M. Kuroboshi, K. Yamaguchi, and Y. Okada, J. Org. Chem., 55, 3107 (1990).
- 11) The reaction procedure could be applied to a large-scale (10 mmol) preparation. Zinc dust was washed sequentially with 10% HCl, methanol, and diethyl ether, and was dried under vacuum.
- 12) ¹⁹F NMR data (from external TFA): CDFBrCOOEt (47%) δ -73.0 (t, J = 6.8 Hz); CD₂FCOOEt (57%) δ -154.0 (quint, J = 7.5 Hz). For comparison, CHFBrCOOEt δ -72.0 (d, J = 46.9 Hz); CH₂FCOOEt δ -152.5 (t, J = 47.1 Hz).

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